



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3566-5**  
**Job Sheet 174743**



Part No: D3566-5

Job Qty: 4 ea

Part Name: Gasket Center Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 4 Ea  |            | 3/24/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/03/22     |
| 100   | Waterjet           | 4 pcs |            | 3/26/18  | 0.03      | 0.22    | Waterjet1             |           | SC 18/03/22     |
| 110   | QC                 | 4 pcs |            | 3/26/18  | 0.00      | 0.00    | QC2 Waterjet-2        |           | SC 18/03/22     |
| 120   | QC                 | 4 pcs |            | 3/26/18  | 0.00      | 0.00    | QC8-2                 |           | 38 MAR 23 2018  |
| 130   | Packaging          | 4 pcs |            | 3/26/18  | 0.00      | 0.00    | Packaging3 FP.001     |           | 9-80 4 18-3-2 L |
| 140   | QC21-SA            | 4 Ea  |            | 3/26/18  | 0.00      | 0.00    | QC21                  |           | 21 MAR 23 2018  |

### Job BOM

| Part / Item | Component Name       | Quantity            | Operation             | Container |
|-------------|----------------------|---------------------|-----------------------|-----------|
| MNEO60S.063 | Neoprene Sheet 0.063 | 4.2400 sf (1.06 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | MNEO60S.063    | 4        | 67        | 0         |
|                       | 5 046083       |          |           |           |

### Part Specifications

Specifications could not be found.

Plex 3/21/18 9:09 AM dart.lacelle.linda



**Container No: S054057**



**Part: D3566-5**

**Job No: 174743**

**Serial No/Batch: S054057**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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**Date: 03/22/18**

|                                            |  |                             |
|--------------------------------------------|--|-----------------------------|
| <b>DART AEROSPACE LTD</b>                  |  | <b>Work Order:</b> 174743   |
| <b>Description:</b> Gasket                 |  | <b>Part Number:</b> D3566-5 |
| <b>Inspection Dwg:</b> D3566 <b>Rev:</b> C |  | <b>Page 1 of 1</b>          |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 38.50             | +/-0.030  | 38.50            | 1      |        | UPC-01               |          |
| 43.50             | +/-0.030  | 43.50            | 1      |        |                      |          |
| 5.50 Pitch        | +/-0.030  | 5.50             | 1      |        |                      |          |
| 2.50              | +/-0.030  | 2.50             | 1      |        |                      |          |
| 2.43              | +/-0.030  | 2.43             | 1      |        |                      |          |
| 3.10              | +/-0.030  | 3.10             | 1      |        |                      |          |
| 2.50              | +/-0.030  | 2.50             | 1      |        |                      |          |
| 0.30              | +/-0.030  | 0.30             | 1      |        |                      |          |
| 0.30              | +/-0.030  | 0.30             | 1      |        |                      |          |
| 0.063             | +/-0.010  | 0.063            | 1      |        |                      |          |
| 6.75              | +/-0.030  | 6.75             | 1      |        |                      |          |
| 10.00             | +/-0.030  | 10.00            | 1      |        |                      |          |
| 20.00             | +/-0.030  | 20.00            | 1      |        |                      |          |
| 30.00             | +/-0.030  | 30.00            | 1      |        |                      |          |
| Ø0.19             | +/-0.030  | Ø0.19            | 1      |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |

|                        |                    |                            |     |
|------------------------|--------------------|----------------------------|-----|
| <b>Measured by:</b> SC | <b>Audited by:</b> | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b> 18/09/22  | <b>Date:</b>       | <b>Date:</b>               | N/A |

| Rev | Date     | Change                            | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A   | 07.03.14 | New Issue                         | KJ/JLM     |          |
| B   | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM     |          |
| C   | 07.09.06 | Ø0.188 dimension removed          | KJ/JLM     |          |
| D   | 08.01.16 | Dwg Rev updated                   | KJ/EC/DD   |          |